

**Mr.BulletFeeder by Double-Alpha**  
**Instruction sheet for 2018 model Hanger Assembly**

Dear Customer,

Thank you for choosing our Mr.bulletfeeder by Double-Alpha.

Your unit is supplied with the new 2018 model hanger, which differs from the one shown in the instruction manual still included with your unit.

Please ignore the picture and instructions in the manual showing the old hanger design with the round rods and round pucks.

The new hanger, as included in your unit, is an improved version, much easier to setup, to use and to adjust.

Use the hardware provided to assemble the two aluminum brackets as shown here to on the right, in Pic 1.

The hanger can be assembled to support the Mr.BF from the right or the left side, depending on your needs. Dillon 650 users will usually mount the Bullet feeder with the hanger on the left side, as shown in Pic 2 and 3. 1050 reloaders will most likely wish to have the hanger on the right side of the Mr.BF collator.

The hanger bracket simply fits over the gear box of the motor assembly, and the long M6 bolts are then tightened to securely hold the hanger in place.

The larger M8 screw which joins the two brackets together, can then be used to adjust the tilt angle of the collator. The default starting point should be about 45deg. Some bullets will collate better at 48 or 50, while others may feed more consistently at 42 or so degrees. Once you have found the angle that works best for your projectile, tighten this bolt firmly.

The two M6 bolts in the upper end of the aluminum hanger, can be tightened onto the side wall of your case feeder, to stabilize the Mr.Bulletfeeder. Note that these screws will leave marks on the plastic of the case feeder tub. Should you wish to avoid that, insert a spacer of some sort before tightening the screws.

Pic 1



Pic 2



Pic 3



